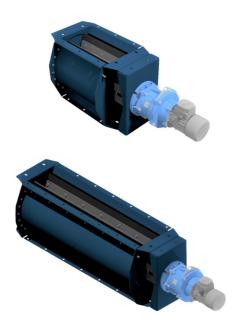


#### Continuously empty combustible dust from your dust collector



The NRSZ type rotary valve is used to transfer material between two separate systems. In pneumatic conveying systems discharge is usually required from the filter or cyclone to the silo, at atmospheric pressure. This is an ideal application for the NRSZ type rotary valve.

The rotary valve can be used for most material types, though the particle size must not exceed  $13 \times 13 \times 13 \text{ mm}$  (.5 x .5 x .5 in).

The NRSZ type rotary valve is modular and robustly constructed in heavy steel plate. The rotor of each module is equipped with an elastic clutch. This reduces the possibility of damage in use and maximises the life of the unit. The rotor has special rubber seals, which provide an effective air lock between the inlet and the outlet.

This type of rotary valve is a certified version for explosive dusts type St1 and St2. The NRSZ is a protective system according to ATEX definition.

Explosive dusts type St1 may have Kst up to 200 bar m/s.

Explosive dusts type St2 may have Kst up to 300 bar m/s.

 The NRSZ type rotary valve is used to transfer material between two separate systems. In pneumatic conveying systems discharge is usually required from the filter or cyclone to the silo, at atmospheric pressure. This is an ideal application for the NRS type rotary valve.

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Product name

NRSZ rotary valves, type 4,10,20,30 and 10-Q



Installation	[Outdoor], [Indoor]
Material	Heavy steel plate
Suitable for combustible dust	True
Application	[dust]
Operating Temperature	-20 to 50 Deg. C.
Weight (kg)	50





Power (kW)	[model]
none	73005385
none	73000051
0,18	73005386
0,18	73000054
0,75	73004929
0,75	73000057
none	73005394
0,18	73005395
0,75	73004930
none	73005408
0,75	73004931
none	73000555
0,75	73004932
none	7993455
1,1	73005405
0,18	73005391
0,18	73000056
0,75	73006346
0,75	73003000
0,75	73000059
0,75	73005401
0,75	73005400
0,75	73005402
1,1	73005407



ATEX limitations NRSZ 4, 10, 10-Q, 20, 30;

	7 (1 = 2 ( m) man ( m ( m = 1 ) ( m = 1 ) ( m = 1 ) ( m = 1 )					
Α	B *	p <sub>red</sub> .ma	С			
		St1 Kst <sub>max</sub> =20 MPa.m.s <sup>-1</sup>	St2 Kst <sub>max</sub> =30 MPa.m.s <sup>-1</sup>	[rpm]		
NRSZ 4	Rubber	25	25	31		
NRSZ 4	Polyurethane	60	60	31		
NRSZ 10		25	20	20		
NRSZ 20	Dubban	25	20	20		
NRSZ 30	Rubber	25	20	20		
NRSZ 10-Q		25	not available	22		

A) Rotary valves type:

B) Blade material, 1) Rubber

\*Polyurethane blades available only on request.

C) Rotation speed max.

List of Types:

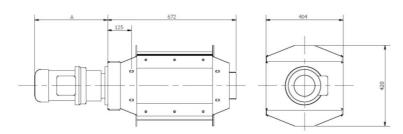
		List of Typos.						
ID	Α	B*	С	' D	E [kW]	F**	H [kg]	
73005385	NRSZ 4-0	Rubber 1)	Depends on motor 3)	1,5 m³/h per RPM	none	-	50	
73000051	NRSZ 4-0	Polyurethane 2)	Depends on motor	1,5 m³/h per RPM		1=0	50	
73005386	NRSZ 4-7	Rubber 1)		10,5 m <sup>3</sup> /h	0,18	190	75	
73000054	NRSZ 4-7	Polyurethane 2		10,5 m <sup>3</sup> /h			75	
73004929	NRSZ 4-32	Rubber 1)	Non-zone	48 m³/h at 32 RPM	0,75	-	69	
73000057	NRSZ 4-32	Polyurethane a		48 m³/h at 32 RPM		- 20	69	
73005394	NRSZ 10-0		Depends on motor <sup>3)</sup>	3,5 m <sup>3</sup> /h per RPM	none	120	95	
73005395	NRSZ 10-7			24,5 m <sup>3</sup> /h	0,18	140	130	
73004930	NRSZ 10-20		Non-zone 4)	70 m <sup>3</sup> /h at 19 RPM	0,75		135	
73005408	NRSZ 20-0		Depends on motor <sup>3)</sup>	7.0 RPM	none	100	221	
73004931	NRSZ 20-20	Rubber 1)	Non-zone 4)	140 m <sup>3</sup> /h at 19 RPM	0,75	1=2	243	
73000555	NRSZ 30-0		Depends on motor <sup>3)</sup>	10.5 RPM	none	3.53	312	
73004932	NRSZ 30-20		Non-zone	210 m <sup>3</sup> /h at 19 RPM	0,75	-	338	
7993455	NRSZ 10-Q-0		Depends on motor <sup>3)</sup>	23,2 m³/h per RPM	none	-	290	
73005405	NRSZ 10-Q-20		Non-zone 4)	440 m <sup>3</sup> /h	1,1	120	330	
7993450	NRSZ 4-7 Cat 2	Rubber 1)	Zone 21	10,5 m³/h 0,18		EX II 2DT4	75	
73000055	NRSZ 4-7 Cat 2	Polyurethane 2	Zone 21		0,18		75	
73005391	NRSZ 4-7 Cat 3	Rubber 1)	Zone 22			EX II 3DT4	75	
73000056	NRSZ 4-7 Cat 3	Polyurethane a	Zone 22				75	
73006346	NRSZ 4-32 Cat 2	Rubber 1)	Zone 21	49 m3/h	0.75	EV II ODT4	69	
73000058	NRSZ 4-32 Cat 2	Polyurethane 2)	Zone 21			EX II 2DT4	69	

List of Types:

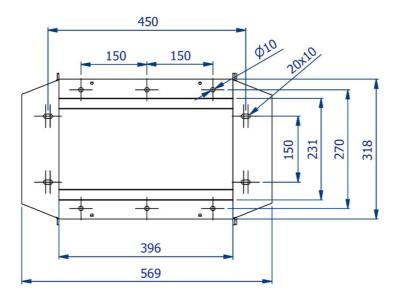
ID	А	В*	С	' D	E [kW]	F **	H [kg]
73003000	NRSZ 4-32 Cat 3	Rubber 1)			EV II ODT 4	69	
73000059	NRSZ 4-32 Cat 3	Polyurethane a	Zone 22			EX II 3DT4	69
7993453	NRSZ 10-7 Cat 2	-	Zone 21	045 30-	0,18	EX II 2DT4	130
73005401	NRSZ 10-7 Cat 3		Zone 22	24,5 m³/h		EX II 3DT4	130
73005400	NRSZ 10-20 Cat 2		Zone 21	70 m³/h	0,75	EX II 2DT4	135
73005402	NRSZ 10-20 Cat 3		Zone 22	70 m <sup>2</sup> /n		EX II 3DT4	135
7993457	NRSZ 20-20 Cat 2	D 0	Zone 21	140 m³/h		EX II 2DT4	243
7993458	NRSZ 20-20 Cat 3	Rubber 1)	Zone 22	140 m <sup>2</sup> /n		EX II 3DT4	243
7993459	NRSZ 30-20 Cat 2		Zone 21	240 22		EX II 2DT4	338
7993460	NRSZ 30-20 Cat 3		Zone 22	210 m³/h		EX II 3DT4	338
73001327	NRSZ 10-Q-20 Cat 2		Zone 21	110 22	1,1	EX II 2DT4	330
73005407	NRSZ 10-Q-20 Cat 3		Zone 22	440 m <sup>3</sup> /h		EX II 3DT4	330



Dimensions NRS 4 / NRSZ 4

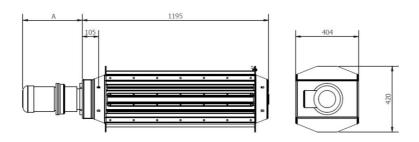


#### Dimensions inlet NRS 4 / NRSZ 4

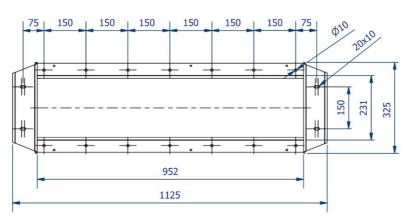




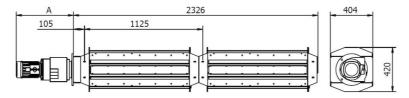
#### Dimensions NRS 10 / NRSZ 10



#### Dimensions inlet NRS 10 / NRSZ 10



#### Dimensions NRS 20 / NRSZ 20





#### Dimensions NRS 30 / NRSZ 30

