

Tubular Bag Filter



The MJB-H comprise an innovative range of robust, versatile tubular bag filter unit that build upon the experience of the well-established MJB bag filters.

By combining the advantages of two stage immersion type cleaning valves with the patented UniClean technology, maximum cleaning efficiency is achieved with very low energy consumption and minimal maintenance.

All access for maintenance is from the top of the unit.

The modular design, with several bolt together assembly options is optimized for transport by road or by sea container.

It also maximises flexibility on site, to suit available facilities.

Filter sizes from 295 $\,\mathrm{m^2}$ to about 1770 $\,\mathrm{m^2}$ are available as preassembled units.

The modular design enables larger units to be assembled and also existing units to be extended whenever required.

Features

Robust welded steel construction

Versatile modular design

Weather proof for exposed locations

Flat pack dirty air chamber option for efficient transport by road or sea container.

May be extended or relocated if required

Efficient cleaning with patented UniClean technology

Integral pre-separation section

Down flow / cross flow inlet air pattern to maximize dust handling capacity

Low maintenance, with access from the unit top

Two bag lengths available

Higher temperature options including trace heating and insulation ATEX compliant for explosive dusts

| Nom du produit | MJB-H |
|----------------------------------|---|
| Installation | Extérieur |
| Méthode de décolmatage | [CompressedAir] |
| Application | Poussière |
| Pression de fonctionnement (kPa) | Standard: -6,0 to 2,0 Optional: -10,0 to 5,0 |
| Surface filtrante (m²) | 295 to 1770 |
| Capacité (débit max m3/h) | 190000 |
| Operating Temperature | Max. 220° C |
| Type de filtre | Filtre à manche |





Poussière



| Nombre d'éléments filtrants | Poids (kg) | [model] | | |
|-----------------------------|------------------------|-----------------|--|--|
| 10 | 4350 (without hopper) | MJB295/H/10-10 | | |
| 12 | 4919 (without hopper) | MJB354/H/12-10 | | |
| 16 | 6571 (without hopper) | MJB472/H/16-10 | | |
| 18 | 7136 (without hopper) | MJB531/H/18-10 | | |
| 20 | 7701 (without hopper) | MJB590/H/20-10 | | |
| 22 | 8270 (without hopper) | MJB649/H/22-10 | | |
| 24 | 8839 (without hopper) | MJB708/H/24-10 | | |
| 26 | 9922(without hopper) | MJB767/H/26-10 | | |
| 28 | 10487(without hopper) | MJB826/H/28-10 | | |
| 30 | 11052 (without hopper) | MJB885/H/30-10 | | |
| 32 | 11621 (without hopper) | MJB944/H/32-10 | | |
| 34 | 12190 (without hopper) | MJB1003/H/34-10 | | |
| 36 | 12759 (without hopper) | MJB1062/H/36-10 | | |
| 38 | 13838 (without hopper) | MJB1121/H/38-10 | | |
| 40 | 14403 (without hopper) | MJB1180/H/40-10 | | |
| 42 | 14972 (without hopper) | MJB1239/H/42-10 | | |
| 44 | 15541 (without hopper) | MJB1298/H/44-10 | | |
| 46 | 16110 (without hopper) | MJB1357/H/46-10 | | |
| 48 | 16679 (without hopper) | MJB1416/H/48-10 | | |
| 50 | 17754 (without hopper) | MJB1475/H/50-10 | | |
| 52 | 18323 (without hopper) | MJB1534/H/52-10 | | |
| 54 | 18892 (without hopper) | MJB1593/H/54-10 | | |
| 56 | 19461 (without hopper) | MJB1652/H/56-10 | | |
| 58 | 20030 (without hopper) | MJB1711/H/58-10 | | |
| 60 | 20599 (without hopper) | MJB1770/H/60-10 | | |





Inlet air (raw gas) and clean air outlet connections

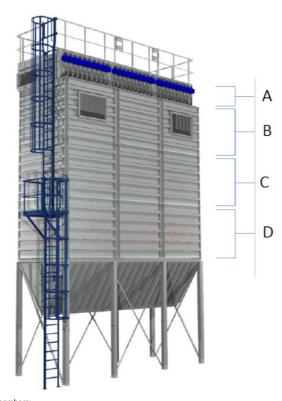
The dirty air enters at high level through the side of the dirty air chamber (as illustrated), or alternatively via the top of the dirty air chamber. It passes downwards through a generously sized pre-separation chamber, and then into the bag-house via a slotted profiled barrier to protect the bags from abrasion in a part cross flow and part down flow pattern, thus eliminating unwanted upward velocity effects.

The outlet air connections are at high level directly from the clean air chamber. These may be situated at the sides or end of the clean air chamber. Rectangular connection flanges are normally provided.

For the MJB-A, the dirty air chamber comprises two sections of the type illustrated, one mounted on top of the other to accommodate the 4.1m long bass.

For the MJB-H, the dirty air chamber compises three sections of the type illustrated, mounted on top of each other, to accommodate the longer (6.1m) bags.





Chambers:

- A) Clean Air chamber
- B) Dirty air chamber section
- Upper (MJB-A and MJB-H)
- C) Dirty air chamber section
 Middle (MJB-A and MJB-H)
- D) Dirty air chamber section Lower (MJB-H only)



| MJB-H unit | Filter area | no. of valves [pcs.] | Width W | No. of tanks | Filter weight excluding hopper | Typical weight of hopper [kg] | Number & size of sections | | | Compressed air consumption |
|------------------|-------------|----------------------------|---------|--------------|---|--|---------------------------|--------------|--------------|-------------------------------|
| | | | | | | | 8 valves | 10 valves | 12 valves | Nm ³ /h at 5.5 bar |
| MJB 295/H/10-10 | 295 | 10 | 4265 | 1 | 4350 | 1740 | - | 1 | - | 40.5 |
| MJB 354/H/12-10 | 354 | 12 | 4695 | 1 | 4919 | 1968 | - | - | 1 | 48.6 |
| MJB 472/H/16-10 | 472 | 16 | 5770 | 2 | 6571 | 2628 | 2 | - 3 | - | 48.6 |
| MJB 531/H/18-10 | 531 | 18 | 6200 | 2 | 7136 | 2854 | 1. | 1 | 20.0 | 48.6 |
| MJB 590/H/20-10 | 590 | 20 | 6630 | 2 | 7701 | 3080 | - | 2 | - | 48.6 |
| MJB 649/H/22-10 | 649 | 22 | 7060 | 2 | 8270 | 3308 | - | 1 | 1 | 48.6 |
| MJB 708/H/24-10 | 708 | 24 | 7490 | 2 | 8839 | 3536 | 7.4 | - | 2 | 48.6 |
| MJB 767/H/26-10 | 767 | 26 | 8135 | 3 | 9922 | 3969 | 2 | 1 | - | 97.2 |
| MJB 826/H/28-10 | 826 | 28 | 8565 | 3 | 10487 | 4195 | 1 | 2 | - | 97.2 |
| MJB 885/H/30-10 | 885 | 30 | 8995 | 3 | 11052 | 4421 | - | 3 | - | 97.2 |
| MJB 944/H/32-10 | 944 | 32 | 9425 | 3 | 11621 | 4648 | - | 2 | 1 | 97.2 |
| MJB 1003/H/34-10 | 1003 | 34 | 9855 | 3 | 12190 | 4876 | - | 1 | 2 | 97.2 |
| MJB 1062/H/36-10 | 1062 | 36 | 10285 | 3 | 12759 | 5104 | 151 | | 3 | 97.2 |
| MJB 1121/H/38-10 | 1121 | 38 | 10930 | 4 | 13838 | 5535 | 1. | 3 | - | 145.8 |
| MJB 1180/H/40-10 | 1180 | 40 | 11360 | 4 | 14403 | 5761 | | 4 | - | 145.8 |
| MJB 1239/H/42-10 | 1239 | 42 | 11790 | 4 | 14972 | 5989 | - | 3 | 1 | 145.8 |
| MJB 1298/H/44-10 | 1298 | 44 | 12220 | 4 | 15541 | 6216 | 163 | 2 | 2 | 145.8 |
| MJB 1357/H/46-10 | 1357 | 46 | 12650 | 4 | 16110 | 6444 | - | 1 | 3 | 145.8 |
| MJB 1416/H/48-10 | 1416 | 48 | 13080 | 4 | 16679 | 6672 | | | 4 | 145.8 |
| MJB 1475/H/50-10 | 1475 | 50 | 13725 | 5 | 17754 | 7102 | - | 5 | - | 194.4 |
| MJB 1534/H/52-10 | 1534 | 52 | 14155 | 5 | 18323 | 7329 | - | 4 | 1 | 194.4 |
| MJB 1593/H/54-10 | 1593 | 54 | 14585 | 5 | 18892 | 7557 | - | 3 | 2 | 194.4 |
| MJB 1652/H/56-10 | 1652 | 56 | 15015 | 5 | 19461 | 7784 | - 5 | 2 | 3 | 194.4 |
| MJB 1711/H/58-10 | 1711 | 58 | 15445 | 5 | 20030 | 8012 | - | 1 | 4 | 194.4 |
| MJB 1770/H/60-10 | 1770 | 60 | 15875 | 5 | 20599 | 8240 | - | - | 5 | 194.4 |

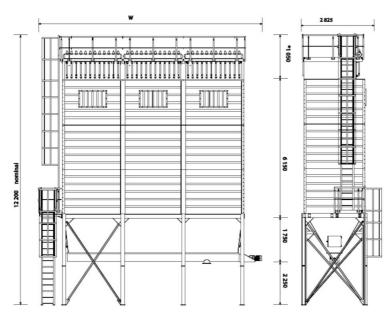
NOTE: Typical compressed air consumption based upon cleaning cycle max. 3 minutes Single valve pulsing for units up to MJB 708

Two valves pulsing together for units up to MJB 1062

Three valves pulsing together for units up to MJB 1416

Four valves pulsing together for units up to MJB 1770





Hopper heights are typical values for 55° valley angle trough hopper

^{*} The Clean Air Chamber height includes toe board