

FlexPAK

Frequency controlled compact high vacuum dust collector unit to be used for many different applications. Typically 2-10 users.



The FlexPAK is a frequency controlled high vacuum dust collector unit. The unit is designed for the extraction of welding fume, grinding dust, metal chips etc. FlexPAK is suitable for cleaning the workplace, the shop floor and machines. It is also very suitable for on-tool and on-torch applications. FlexPAK regulates the speed of the motor automatically depending on the vacuum demand. Compared to traditional controllers, FlexPAK provides an optimal, and well-balanced vacuum according to the need, ensuring energysaving operation. The FlexPAK have different running modes to meet specific customer needs. The FlexPAK can easily switch between generating as much vacuum as possible, typically for applications with long piping or material transportation, or maintaining a constant vacuum level, typically useful for welding fume or grinding dust applications.

- Easy to install
- Built in PLC functions
- Low operating cost
- Reliable
- Suitable for a wide range of applications

| Product name | FlexPAK |
|-------------------------------|---------------------------------------|
| Noise level (dB(A)) | 70 |
| Protection class | IP 42 |
| Installation | Indoor, Outdoor |
| Material | C2 according to ISO 12944-2 |
| Suitable for combustible dust | False |
| Filter cleaning method | Reverse air pulse |
| Material recycling (%) | 93,6 |
| Application | Granulate, Grit, Fumes, Chip, Dust |
| Working pressure (in. wg) | 80-140 |
| Dustbin volume (gal) | 18.5 |
| Max Airflow (cfm) | 765 |
| Filter Area (ft²) | 64,5 |
| Frequency (Hz) | 50/60 |
| No of phases | З |
| Filter type | Bag |
| Number of filter elements | 1 |
| Filter material | Polypropylene |





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| Description | Power Voltage (V) | Compressed air requirement | Noise level (dB(A)) | Max vacuum (in. wg) | Inlet (inch) | Weight (lbs) | Power (Hp) | Model |
|---------------------------------------|-------------------|-------------------------------|---------------------|------------------------|--------------|--------------|------------|----------|
| FlexPAK 400V 50/60Hz | 400 | 6-7 bar | | 35 | 150 mm | 439 | 18,5 | 40050361 |
| FlexPAK 460V 50/60Hz | 460 | 87-101.5 psi | | 140.5 | 7.87 | 968 | 29 | 40050360 |
| FlexPAK 400V 50/60Hz IOT EU | 400 | 6-7 bar | 70 | 35 | 150 mm | 439 | 18,5 | 40050366 |
| FlexPAK 400V 50/60Hz IOT Adv EU | 400 | 6-7 bar | 70 | 35 | 150 mm | 439 | 18,5 | 40050367 |

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| | Part No | |
|---|---|-----------|
| | Fire alarm complete. | 40116540 |
| | Plastic Bag 730x900, 20pcs, in dissipative material for EX applications | 40118800 |
| 0 | Flanged pipe Ø 150, 1 m | 40375263* |
| | Flanged bend 90° Ø 150 | 40375264* |
| | Diff.pressure switch 3-15 kPa NC | 40375273 |
| 0 | Flanged pipe d150, 0,5m | 40376525* |
| | Flanged bend 45° Ø 150 | 40376770* |
| | Level Indic. BLI 10-40VDC Compl. | 40780710 |

*Pressure resistant pipes and bends for installation between filter inlet and the isolation valve. An adapter is needed between the pipe ans isolation valve flanges. Fasteners and seals are included.

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